0834-0275-3

IN THE UNITED STATES PATENT & TRADEMARK OFFICE

1/A

TC 3700 MAIL ROUM

IN RE APPLICATION OF:

: EXAMINER: TSAI, H.

Hidehiko NAGAYA, et al.

SERIAL NO.: 09/639,946

: GROUP ART UNIT: 3722

FILED: August 17, 2000

FOR: THROWAWAY TIP AND

THROWAWAY-TYPE

CUTTING TOOL

AMENDMENT

ASSISTANT COMMISSIONER FOR PATENTS WASHINGTON, D.C. 20231

SIR:

In response to the Official Action dated March 13, 2002, please amend the aboveidentified application as follows:

IN THE CLAIMS

Claims 1-18 have been canceled without prejudice or disclaimer.

Please add new Claims 19-57 as follows:

19. (New) A tip comprising a first edge corner having a corner angle of 90° or less, and an opposite second edge corner defined by at least one opposite cutting edge that is not parallel to a cutting edge of the first edge corner, wherein the tip is formed of an approximately quadrilateral-shaped plate.

20. (New) The tip of claim 19, wherein the second edge corner has a corner angle of 90° or less.

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